

## AMENDMENT

Attorney Docket No. [q64113]

APPENDIXVERSION WITH MARKINGS TO SHOW CHANGES MADEIN THE CLAIMS:

Page 47, 2<sup>nd</sup> paragraph the claim is amended as follows:

7. The method for preparing a windowpane with a frame according to Claim ~~3, 4, 5 or 6~~, 3 which comprises fitting and unifying the shaped product to the peripheral portion of the windowpane while providing the floating frame with a to-and-fro motion in a direction perpendicular to a travel direction of the shaped product as seen in a plan view by pressing the floating frame directly or through the shaped product by means of an edge surface of the windowpane.

Claims 11, 12 and 13 are added as new claims.

11. The method for preparing a windowpane with a frame according to Claim 4, which comprises fitting and unifying the shaped product to the peripheral portion of the windowpane while providing the floating frame with a to-and-fro motion in a direction perpendicular to a travel direction of the shaped product as seen in a plan view by pressing the floating frame directly or through the shaped product by means of an edge surface of the windowpane.

12. The method for preparing a windowpane with a frame according to Claim 5, which comprises fitting and unifying the shaped product to the peripheral portion of the windowpane while providing the floating frame with a to-and-fro motion in a direction perpendicular to a travel direction of the shaped product as seen in a plan view by pressing the floating frame directly or through the shaped product by means of an edge surface of the windowpane.

13. The method for preparing a windowpane with a frame according to Claim 6, which comprises fitting and unifying the shaped product to the peripheral portion of the windowpane while providing the floating frame with a to-and-fro motion in a direction perpendicular to a travel direction of the shaped product as seen in a plan view by pressing the floating frame directly or through the shaped product by means of an edge surface of the windowpane.